SOTER VINEYARDS
Estates Brut X

SOTER ESTATES. *Wines bearing the Estates designation represent the breadth of cru-quality vineyard sites in our holdings. Though wines in this series may contain grapes from any of our Estate Vineyards, this inaugural release of the Brut X is made with fruit grown entirely at Mineral Springs Vineyard. Mineral Springs Ranch (MSR) is a 240-acre Biodynamic farm and vineyard in the heart of Oregon wine country. The vineyard consists of 40 acres of Pinot noir and Chardonnay situated along the ridge line of the property.*

THE WINE. *This wine marks the first multi-vintage sparkling wine we've ever produced. Winemaker Chris Fladwood had a goal to create "our most intricate and profound sparkling wine yet." The composition of this first bottling of Brut X is 40% reserve vintages and 60% the 2017 vintage, a lithe and expressive year for sparkling wine. Every release of this wine will be unique. Each year the vintage base will be distinct, and each year our reserve wines will be different in age, source, and evolution, adding to the singularity of each bottling.*

AROMAS	PRIMARY FLAVORS	SECONDARY FLAVORS	FINISH
sweet biscuit	*ripe lemon*	*bread & honey*	*complex*
yellow apple	*golden apple*	*sweet herbs*	*bright*
marzipan	*yellow plum*	*chalk*	*lingering*

VARIETALS — *70% Pinot noir* / *30% Chardonnay*

VINTAGE — *60% 2017* / *40% Reserve wine*

APPELLATION & VINEYARD — *Yamhill-Carlton* / *Mineral Springs Vineyard*

FERMENTATION & AGING — *30% oak, 70% stainless steel* / *aged 4 years en tirage*

Disgorged April 2021 / *Dosage 3g/L*

ALCOHOL — *12.8%*

PRODUCTION — *290 cases*

REFLECTIONS

The Brut X may be the most intriguing sparkling wine we have produced. The inclusion of reserve wines plus four years aging on tirage add an indelible complexity to this wine. This complements rather than masks the core of fruit and freshness that remains. There is no formula for producing this wine. Year to year, each bottling will be wholly unique, offering a new expression of the vintages and vineyards included.

94 POINTS JAMESSUCKLING.COM

93 POINTS *Robert Parker* WINE ADVOCATE

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